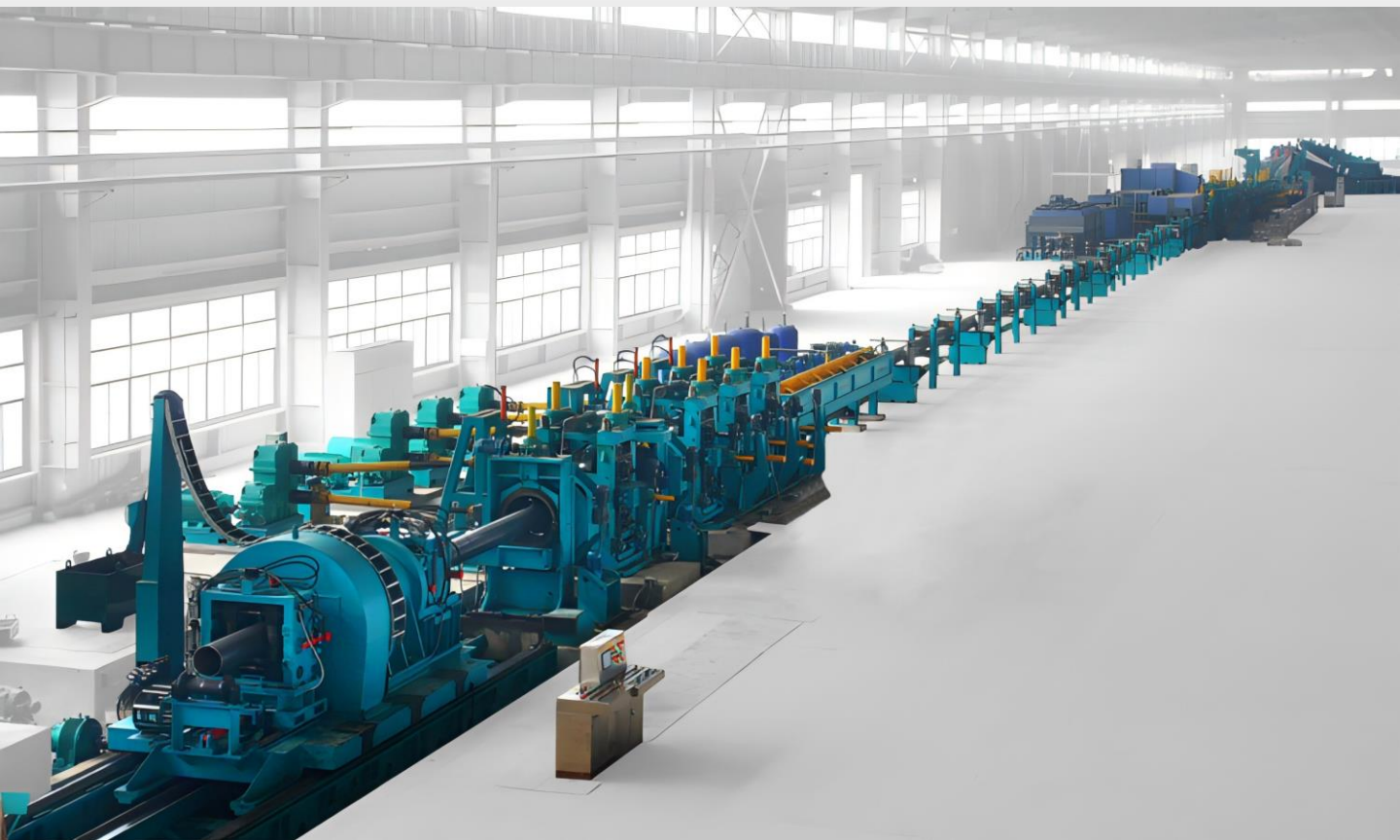


SRET Tech Co., Ltd

The Right Tube Mill Manufacturer You Can Trust



Industrial leader of tube mill machinery manufacturing in China

In-depth knowledges of the latest tube & pipe making technologies

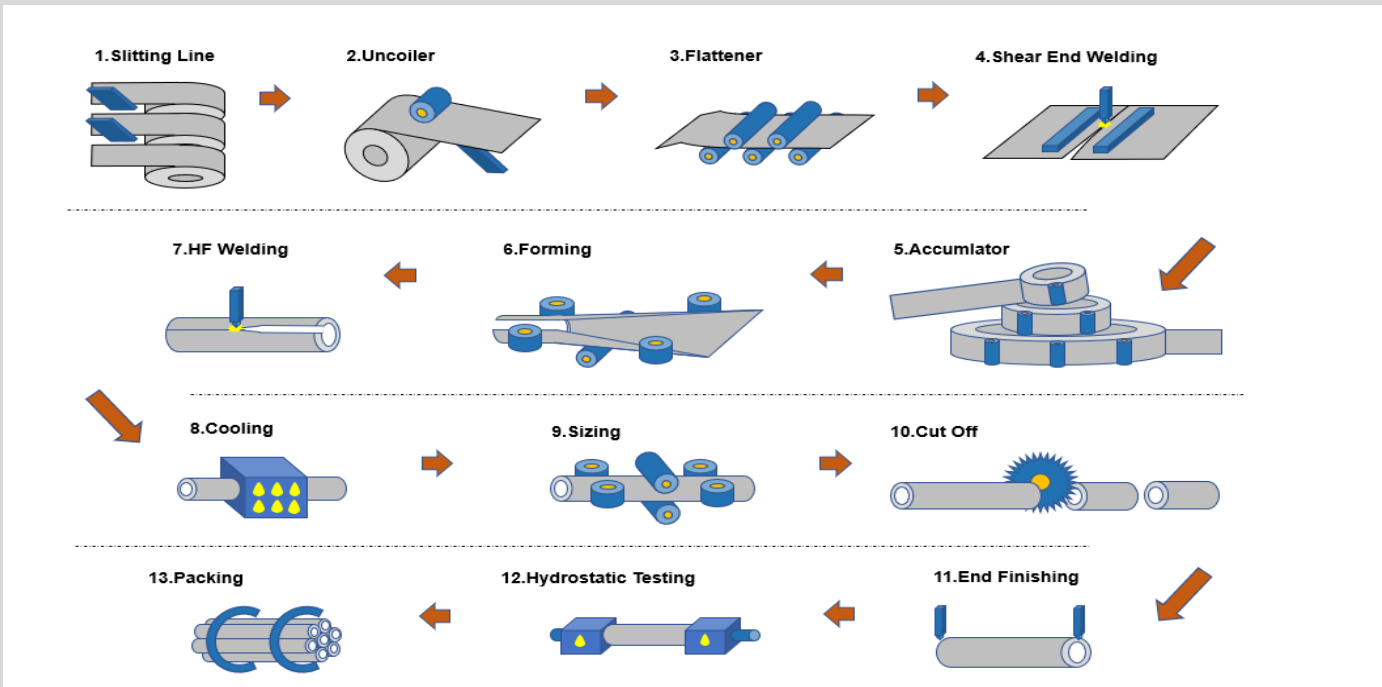
35 years' engineering experience in ERW tube mill machinery

WHAT WE DO

Single equipment and total solution for entire tube mill line

What SRET Provides:

- Entry section: uncoiler, flattener, shear end welder, and accumulator
- Cutoff: single-blade cold saw cutoff, high-speed dual-mode cutoff, orbital milling cold saw cutoff
- Automation: automated entire-mill-line control system, MES tailored for tube manufacture
- Integration of every tube manufacture equipment at one stop



Service Excellence

At SRET, our focus is on solving customer problems and addressing customer needs in unique and cost-effective ways. Whether it is troubleshooting an existing process, operator training, spare part replacement, or machine upgrading to optimize your existing mill, the experienced team of engineers and technicians at SRET are available to assist with your service needs.

- Operation
Repair, Inspection, Start Up, Spare Parts, On-Site Support, Preventive Maintenance
- Advancement
Retrofit, Refurbishment, Extension, Electrical Control Upgrade
- Enhancement
Training, Feasibilities Studies, Engineering Consulting, Performance Studies



Customers Trust Us



Over 30 years' trusted partnership with leading Chinese tube manufacturers

Entry Section

Highly automated entry line enabling one-man operation

Uncoiler

Loading Efficiency

Equipped with coil preparation saddles

One-click Control

Automatic coil center detection and speed control given coil specifications

Smoothness

Coil car movement and unwinding speed controlled by VFD enhanced motors for safety

Flattener

Center Alignment

Electrically adjustable center aligning rolls

Durability

Heat-treated leveling roll surface

Adaptive Pressure

Hydraulic cylinder with proportional pressure adjustment according to strip thickness

Shear End Welder

Angle Shearing

Greater strength and tube mill roll protection

Stable Speed

Better welding wire penetration

Automation

Automatic shearing, aligning, and welding

MAG

Dual welding guns available for faster speed, greater current density, and greater strength

Horizontal Spiral Accumulator

Patented Structure

Minimal resistance for more smoothly pulling thus less wearing and energy consumption

Adjustable Layout

Fit various space conditions of plant

Fit Various Strips

No jamming, folding, deformation, or scratch for ultra wide or thin strips



One-man Operation

Cutoff

Customized for various sizes, materials and applications

Single-Blade Cold Saw Cutoff

- Patented Design** Burr-free, low noise and longer blade life
- Less Shock** Reduced mechanical shock thanks to carriage controlled by S-curved programming
- Easy Operation** HMI and graphic interface for parameter setting, position monitoring and alarming

High-Speed Dual Mode Cutoff

- Higher Speed** Combining the strength of orbital milling and cold saw cutoff supporting faster mill line
- Automation** Auto switch between single and double blade mode for quickest cutting based on tube size
- Mid-size Tailored** Blade feeding and sawing enhancement such as blade angle, path and milling parameters

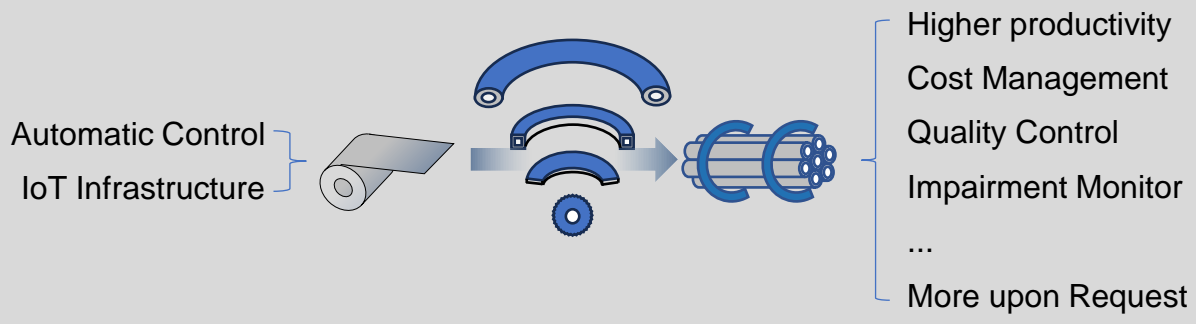
Orbital Milling Type Cold Saw Cutoff

- Versatility** Cuts both circular and rectangular tube
- Patented Cutting** Better surface, less noise and longer lifespan
- Stronger Clamp** Closer clamp jaws for better reliability thus more accurate cutting and less blade wearing
- Auto Height Adjustment** Easier for tube size change under bottom line fixed forming principal



Automation

- Fully Automated System, controlling each step from uncoiling to packaging
- Tailored MES, providing transparency and surgical control for tube manufacture



Integration

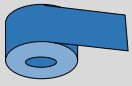
Integration of every tube manufacture equipment at one stop



We would like to work with you to pick the best equipment for every step for optimal compatibility.

We know the entire mill line by heart.

Continuous Innovations



Established from Shenyang Ligong University



China's first shear end welder



China's first horizontal spiral accumulator

China's first extra-large horizontal spiral accumulator, 660x20mm



China's first CNC flying cutoff

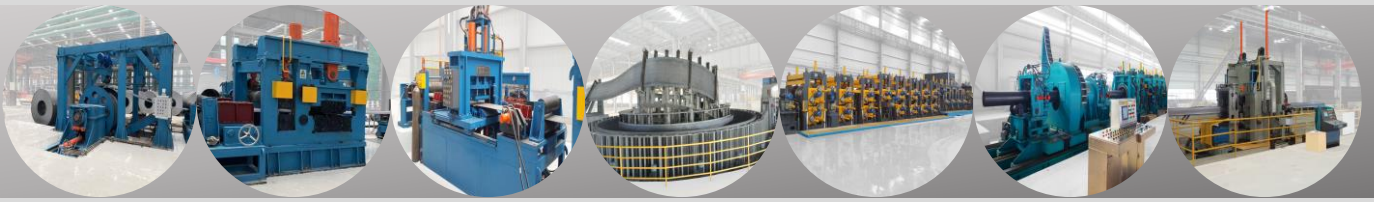
China's first milling orbital cold saw cutoff



China's first extra-large milling orbital cold saw cutoff, 610x20mm

For the past **35 years**
we have served more than **40 countries**





WHY CHOOSE US

- ✓ Industrial leader in China
- ✓ In-depth expertise of mature and latest technologies
- ✓ 35 years' experience through entire mill line
- ✓ Upmost flexibility to meet the customer's requirements
- ✓ Full commitment to post sale services
- ✓ Worldwide success references
- ✓ Always uphold business integrity

SRET Tech Co., Ltd

Address: B34# Jinlian Dreamworks Park
No.189 Jinzi Street, Hunnan District,
Shenyang, Liaoning Province,
China 110172

Email: customer@sret-equipment.com